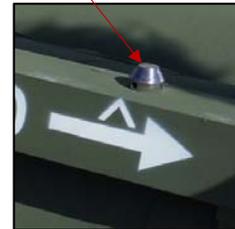


GMLRS/MLRS Stacking Procedures



GMLRS and MLRS pods require a pod support assembly for stacking. Support assemblies will be placed adjacent to and inboard to D-rings as shown. When placing pod support assembly, ensure to avoid radius blocks.

Alignment pin



Alignment hole

Ensure the alignment pins of the lower pod seats fully within each of the holes in the base of the pod skids.



When stacking pods, verify the markings align.

Forward

MISALIGNMENT



Forward

When stacking pods, ensure to align the forward and aft ends over the respective ends and the forklift and center of gravity areas.

GMLRS/MLRS Strapping Procedures



When positioning the forklift, ensure to lift within the forklift area (MLRS) or forklift pockets (GMLRS) only.



Forklift Tine placement



When transporting pods, ensure the pod is secured to the mast with chains or strapping.



Pods are transported at a height no greater than 18" unless being stacked or placed on a vehicle.

GMLRS/MLRS Chaining Procedures



D-ring

When loading pods, position the forklift above the pod using chain placement through D-rings as shown.



Tiedown ring

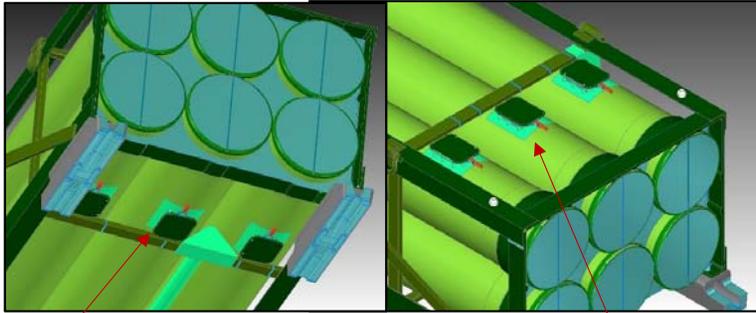
Chain placement is on the upper level of the forklift-NOT the mast.



Ensure chain does NOT interfere with operation of mast during loading process.



GMLRS/MLRS Unloading Procedures



When moving or storing the pods, ensure that you do not contact the radius blocks.



Pods are always unloaded with spotters.



Pods are chained and lifted from above using the D-rings as shown.



Forward skid

When removing pods, ensure that the forward skids are supported by the ISO container.

GMLRS/MLRS Unloading Procedures



Also verify that the forklift area clears the ISO container door.



Support placement

If only one forklift is available, place supports (a.k.a. railroad tie) under the skids of the end extending from the ISO container until forklift can be repositioned and the pod is lifted for removal.



Chains after placing supports under pod.



Pod as removed from ISO container.